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An access code is required to run the software. Open the software on the **PC where you want to do the install**. On the first open an "access key" will be provided to you. Save this "access key" and email it to [info@advancedCNCsolutions.com](mailto:info@advancedCNCsolutions.com). We will then email back an "access code" usually in a day or less. Simply open the software a second time and you will be prompted once to enter the "access code".

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This software requires MS Excel to function. **Note: "Mac Numbers" will not work.**

If the "Write Code to Text File" button or other features are not functioning you may need to enable macros. Below are the steps for newer versions of Excel.

- Open MS Excel
- Click the GREEN "File" button (at upper left corner of screen)
- Click "Options"
- Click "Trust Center"
- Click "Trust Center Settings" (at right edge of screen)
- Click "Macro Settings"
- Check "Enable all macros" OR
- Check "Disable all macros with notification"  
(Then when notification banner comes up, then click allow macros for this Excel file)
- Check "Trust access to the VBA project object model"
- Check "OK" button
- Check "OK" button

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It's is sometimes best to run this software in it's own new "instance" of Excel.

**Why:** Calculations within this software are performed very fast (instantly or very close to instantly) when using a separate instance of Excel whereas calculations could possibly be slow *without* using a separate instance of Excel. This possible slowness usually occurs if you have a large number of Excel files open within your first "instance" of Excel.

**How:** click Start> All Programs> Microsoft Office> Microsoft Excel -- Then open this software utility using File> Open within Excel. For newer versions of Excel, select "Read Only" when encountering warning of "Personal.xlsb is locked for editing".

Or you can make a shortcut to MS Excel and place it on your desktop (used to invoke a separate instance of Excel) thereby saving all of the above mouse clicks upon every file open.

To make a shortcut to MS Excel: click "Start", click "All Programs" click "Microsoft Office" then hover over "Microsoft Excel" and right-click, select "copy" then hover over open area of your desktop and right-click, select "paste short-cut". Now you have a desktop icon to open this software utility in a separate instance of Excel.

Version of Excel :

Excel 2013 (and any newer releases) may not work using .xls version (**.xlsm** version is preferred).

To convert to new Excel version, simply save the old .xls filename as a .xlsm extension name.

Excel 2003 (and older releases) will not work using a .xlsm version (**.xls** version is required).

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